# EX-TRACK®PA-1

### SOPHISTICATED PORTABLE PIPE CUTTING SYSTEM

EX-TRACK®PA-1 is a portable cutting system designed for cutting mild steel tubes using an oxy-fuel torch. With this device you can cut pipes up to 600 mm diameter (with included chain) and with wall thicknesses up to 90 mm and manually control the whole cutting process - no electricity needed. PA-1 is a handy cutting tool for use on construction sites, and in workshops, where it is necessary to cut tubes, make a bevel, etc. A flashback arrestor protects the device from damage. After installation of two larger wheels (included in the package), you can even cut tubes with diameters smaller than 108 mm. Just swap the wheels. The clutch leveler allows you to quickly move the device onto the desired cutting spot. Cutting tubes with EX-TRACK® PA-1 is much faster than cutting with a standard grinder and the cut surface is much smoother. The whole device is easy to assemble and it's easy to use. Oxy-fuel consumables starter kit and basic assembly tools are included as well.



Steel plants



Structural



General fabrication



Training and education



Craft hobby and non industrial users

#### **JUST MOUNT IT AND CUT PIPES!**







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## **EX-TRACK® PA-1** package content

• EX-TRACK® PA-1 device body

• Gas distributor including hoses and torch assembly

• Tip for propane (3 pcs - type 1, 2, 3)

• Open wrenches (2 pcs)

• Consumables cleaning toolkit (needles)

• Gas fittings

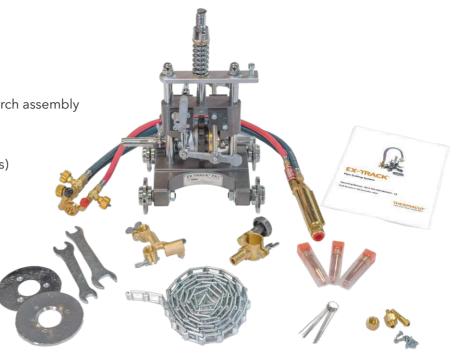
• Horizontal torch holder

Vertical torch holder

• Chain (80 links)

Operator manual

• Larger wheels (2 pcs)



## **EX-TRACK® PA-1** specifications

Whole package weight [kg]	12	
Device dimensions [mm]	325 x 325 x 425	
Type of application	oxy-fuel cutting	
Type of operation	manual	
Effective pipe cutting diameter [mm] *	108-600	
Chain links	80	
Material thickness [mm]	5-90	
Groove shape	I-shape	
	V-bevel	

Range of vertical torch movement [mm] 50		
Range of lateral torch movement [mm] 100		
Permissible fuel gas	Propane	
Max. gas inlet pressure	Propane - up to 3 bar / 43.5 PSI	
	Oxygen - up to 10 bar / 145 PSI	
AMBIENT CONDITIONS FOR TRANSPORT AND STORAGE		
Ambient temperature	-20 °C to +55 °C	
Relative humidity	< 50 % @ +40 °C	
	< 90 % @ +20 °C	

<sup>\*</sup> After the installation of two larger wheels it is possible to cut pipes with a diameter of 80-108 mm.

#### **Ordering info**

Description	Quantity	Part. No.
EX-TRACK® PA-1/CE/1-OXY/pipe cutter	1	EX-0-704-005
Cutting tip propane 00 (1-5mm)	1	EX-0-708-017
Cutting tip propane 0 (5-10mm)	1	EX-0-708-018
Cutting tip propane 1 (10-20mm)	1	EX-0-708-019
Cutting tip propane 2 (20-35mm)	1	EX-0-708-020
Cutting tip propane 3 (35-60mm)	1	EX-0-708-021
Cutting tip propane 4 (60-90mm)	1	EX-0-708-022

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